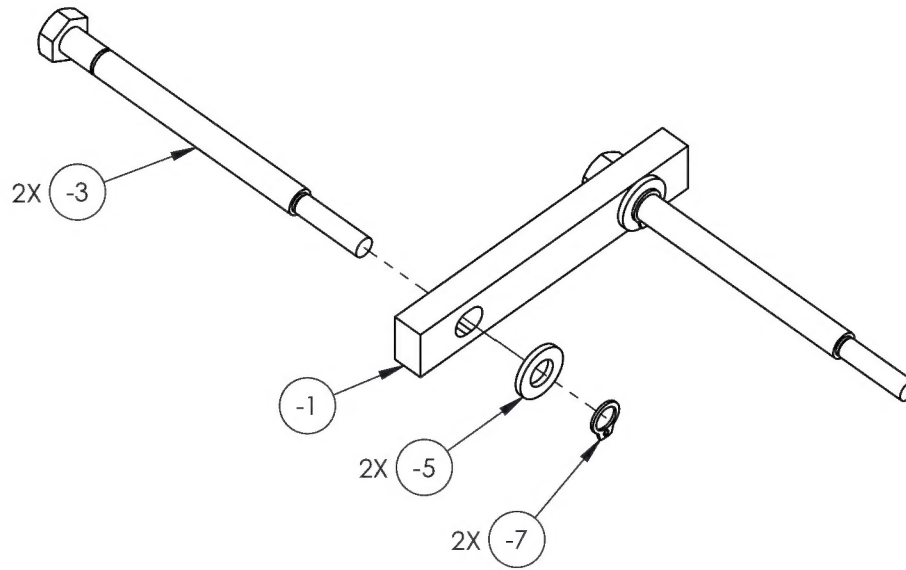


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/29/2016	RJC	JAG



NOTE:
REF, AIRBUS T/N: 1X56-136-273.

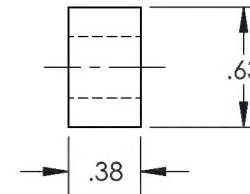
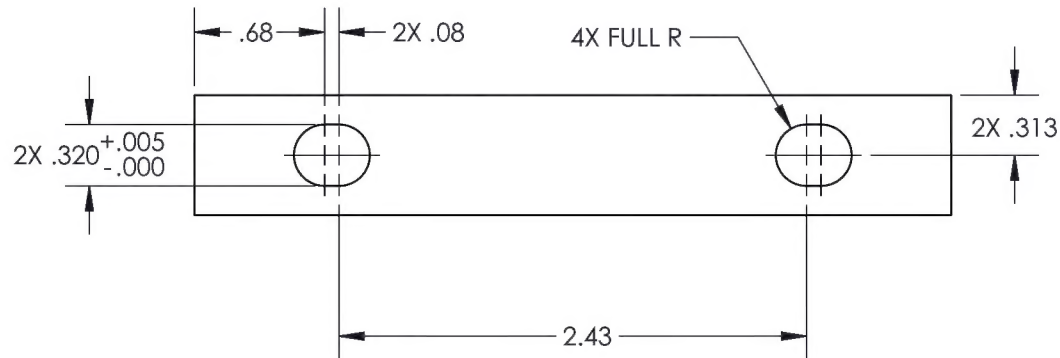
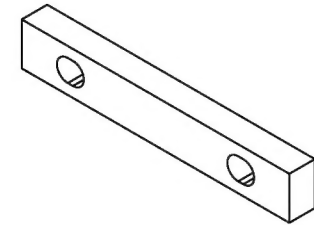
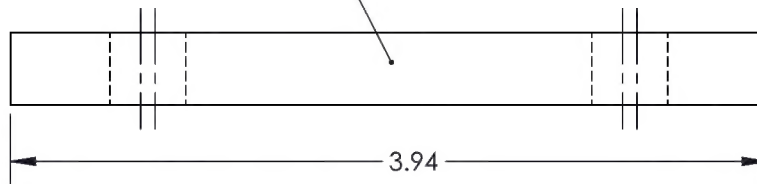
DART AEROSPACE	
TITLE RELEASE MECHANISM	
DWG NO. RBE1X56-136-273	REV 1
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
TREAT NONE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
FINISH NONE	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SPEC	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	EC145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 8/9/2016
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BAR	1018/1020 CR		2
			-3	2	HEX HEAD CAP SCREW	STEEL	M8 X 1.25 I X 120mm, CLASS 8.8 (FASTENAL #39131) MODIFIED	3
		B/O	-5	2	FLAT WASHER	STEEL	M8 (MCMASTER-CARR #91166A270)	1
		B/O	-7	2	EXTERNAL RETAINING RING	STEEL	FOR Ø8mm SHAFT X .8mm (MCMASTER-CARR #98541A116)	1

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED

ENGRAVE T/N, S/N,
MADE IN USA



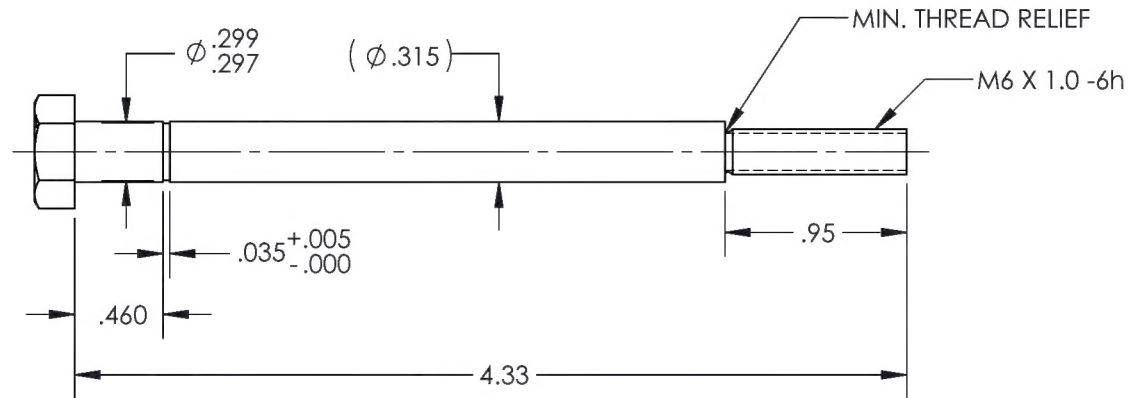
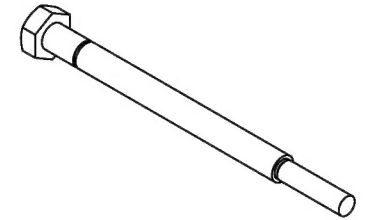
(-1)

BAR

DART AEROSPACE	
TITLE RELEASE MECHANISM	
DWG NO. RBE1X56-136-273-1	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/8/2016	USED ON MODEL
	EC145
	SHEET 2 OF 3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

HEX HEAD CAP SCREW

DART AEROSPACE	
TITLE RELEASE MECHANISM	
DWG NO. RBE1X56-136-273-3	REV 1
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC ASTM B633 TYPE I SC 2	.XX \pm .01 ANGLES \pm 5°
DRAWN BY: CLOUGH	.X \pm .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/9/2016	USED ON MODEL
	EC145
	SHEET 3 OF 3